**Lift Truck Training Test**

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1. **T** All forklift operators must conduct a pre-shift inspection of their forklift prior to starting the shift.

2. **F** As the load center increases, the weight handling capacity of the truck decreases.

3. **T** Backward tilt moves the combined center of gravity closer to the rear wheels.

4. **F** The center of gravity on a lift truck always remains constant (at the same location).

5. **T** Other workers may stand nearby when you stack material.

6. **F** It is all right to leave the engine running if you are only going to be gone a couple of minutes.

7. **T** Rear wheel steering provides good maneuverability but also requires caution in that the operator must be constantly aware of tail swing.

8. **T** The load Capacity on all forklifts can be found on the data plate.

9. **T** Stability is resistance to overturning. A lift truck operator must be continually aware of both forward and side stability. Side stability is critical when turning, particularly with the load lifted high or driving on a slope.

10. **T** Although there is a margin of safety built into the capacity rating of a new lift truck, the actual capacity may go down over a period of time if the rated capacity is ignored.

11. **F** Seat belts are not required while operating a forklift inside a building.

12. **F** It is not necessary to observe the condition of railroad cars, or truck flooring because the law says they must always be in good condition.

13. **T** If your truck begins to make a peculiar noise, it is a good idea to tell your supervisor about it at the end of the shift.
Lift Truck Review Test, continued

14. Forklifts always have the right-of-way.

15. Checking for safe brake operation is one of the daily checks an operator makes.

16. How old must employees be before they can operate a forklift? ______________

17. A lift truck is suspended at __ points. Lines of side support form a ______ with the points.

18. Forklift center of gravity plus Load center of gravity equal a ____________________.

19. Describe what will happen, if the vehicle’s center of gravity extends beyond the lines of side support. ____________________

20. The average load center of a lift truck is measured at a distance of ____ inches from the heel of the forks.